



SL 10 Shrink Sleeve Labeling Machine



5831 N 58th St Ste 1, Lincoln, Ne 68507
Phone 402.474.BREW (2739)
www.alphabrewops.com



Product Description: The Alpha Brewing Operations SL-10 Shrink Sleeve Labeler is noted for rugged durability and easy operation. The SL-10 is constructed of stainless steel and state-of-the-art Delta color touch screen technology that delivers easy to use “need it now” reliability. Our pre-delivery inspection confirms proper set-up and functionality, ensuring every machine is set up to your specific application.

Product Application: Alpha Brewing Operations series of high-speed shrink sleeve labeling machines are designed for full body sleeve labeling applications, as well as neck and cap banding, tamper-evident applications. The SL-10 is well-suited for a wide variety of industries and applications, although the tamper-resistant “neckbander” is ideal for beverage, pharmaceutical and cosmetic companies.

Product Handling System: Alpha Brewing Operations will provide the SL-10 as a stand alone unit, and as such cannot be responsible for containers presented to our SL-10 in an inconsistent manner. Most empty products which lack stability, risk being tipped over during film application. Empty containers must use a hugger belt system to hold the container while the film is being applied. This will ensure the product remains stable and allows for a smooth application. Conveyor systems that do not track centered and move side to side will not allow for a smooth application. They will allow the container to move enough to miss most of the bottles entering the sleeve station. After the film is applied it may be required to use our rotary wipe brushes to move full body sleeves all the way down the container prior to the shrink tunnel. A rotary press may be needed for tamper evident sleeves should they not be applied all the way. Please consult with your Alpha Brewing Operations contact to ensure all aspects of the applications are covered.



Flexibility

- The flexibility in the SL Series accommodates a wide range of label roll sizes.
- The shrink sleeve labeling machines are controlled by the Panasonic Servo System, which is based on an advanced brushless motor system that provides fast and accurate output. The high speed system features an adjustable shooter that can be easily set for different label lengths to accommodate all shrink sleeve applications.

Efficiency

- The SL Series integrated touch-screen controls bring ease of use to the operator, while increasing efficiency and productivity for each project.
- The SL Series film-feeding device is automatically driven, thus eliminating the need for manual adjustment. During film changeover, the operator simply places the roll on the machine and it automatically for production efficiency.
- The SL Series battery-free microprocessor control system can maintain default settings and job memory even after the machine sits idle for a period of time.
- The production preset function enables the machine to automatically stop once the preset quantity of products has been labeled.
- The monitor setting provides data records to help track maintenance and usage.
- The multi-alarm settings, through buzzers and flashing lights, alert the operator about various errors (bottle jams, falling bottles, labels running out, etc.).

Practicality

- The SL Series feature a management setting with password protection, which allows management to have more capabilities, while restricting access to those directly involved with the project at hand.
- Manufactured under strict ISO 9001 quality control procedures, the machines are built from durable stainless steel and anodized aluminum to protect against harsher environments and to withstand heavy usage from three shift operations.
- All SL Series machines are fully enclosed and well-suited for simple and quick changeovers, with built-in mobility castors that enable easy movement from one production area to the next.



Specs

Voltage - 110/220VAC, 50/60HZ 1 Phase 20AMP Dedicated

Power in KW - 1.5

Controls - 5.7" Delta Color Touch Screen

PLC - Panasonic FP0R

Cutter Plate, 4 blades - 22mm - 60mm (.87" - 2.36")

Conveyor Dimensions L-W-H - 3000mm x 110mm x 900mm (118" x 4.3" x 35")

Conveyor Motor - Siemens AC ½ HP

Maximum Sleeve Speed - 200 BPM

Film Length - 120mm (4.72")

Film Size - 22mm - 250mm (.87" - 9.84")

Range of Bottle Diameter - 22mm - 125mm (.87" - 4.92")

Maximum Bottle Height - 350mm (13.8")

Film Unwind Plate - 500mm (19.7")

Spool Core - 127mm-254mm (5" - 10")

Motor Controls - Schneider Servo Motor

Machine Dimensions W-D-H - 3000mm x 1100mm x 2000mm (118" x 43" x 78.7")

Net Weight - Approx 250 kgs (551 lbs)

Materials - Frame/main components made from #304 stainless steel & anodized aluminum

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Pricing

Series SL Model 10 (includes 1 mandrel & cutter box)....\$35,995.00

Crating Charges.....\$350.00

Standard Factory Acceptance Test per Day.....\$1,000.00

- All machines require a Factory Acceptance Test (FAT) or start up and training by a Alpha Brewing Operations technician or authorized distributor technician.

Mandrel Extension Upgrade (for 16oz cans).....\$500.00

6 Blade Cutter Box Upgrade 55mm-95mm.....\$500.00

***Mandrels are custom and specific to each application, 4-6 week lead time.**

OPTIONS:

Rotary Brush Wipe Down.....\$3,995.00

Recommended Spare Parts Kit (20% savings vs. buying separately).....\$1,610.00

- Spare Parts Kit pricing subject to machine specializations/modifications

TUNNELS AND CONVEYORS:

2 Meter Electric Shrink Tunnel.....\$16,995.00

2 Meter Steam Tunnel.....\$22,995.00

Steam Boiler 30KW 102lbs/hr 240 3 Phase.....\$10,995.00

5 Meter Stainless Steel Conveyor.....\$7,995.00

Additional Crating Charges for Tunnel.....\$350.00

***Payment terms: 50% down, 50% prior to ship.*

**Prices do not include shipping charges.*

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Lead time for this product is: 8-10 weeks.

**Lead time starts from receipt of samples and down payment.*

Terms and Conditions: This proposal and all items provided hereunder are subject to the Terms and Conditions, which are attached to this proposal and incorporated herein by reference.

Terms of Sale: Terms of sale are set forth in the attached Terms and Conditions, unless otherwise specified here.

Title of Goods: All equipment detailed in this proposal will remain property Alpha Brewing Operations until order is paid in full. Should payment not be made, or delay in payment occurs, we reserve the right to cancel or to retrieve the goods sold.

Taxes: All prices contained herein are in U.S. Dollars and do not include taxes. Purchaser is responsible for any local, state or federal taxes. Purchases and shipments that are destined for countries other than the United States do not include duties or applicable fees. Purchaser is responsible for all duties and fees that apply.

Installation Service: All Alpha Brewing Operations systems are pre-set and quality checked at our showroom and training center in Lincoln, Nebraska. In order to minimize costs and time for both parties we ask that you set a date and have available your engineering and selected personnel available for testing and approval.

Service Utilities: The labeling system has been designed to provide optimum performance using 110vac, 60hertz, and single-phase current supply. Voltage should be maintained within normal limits of ± 10 volts for best results.

Shipment: Proposed labeling system to be shipped after complete testing by our in-house service technician. Alpha Brewing Operations requires receipt of 10 of each product sample and roll of labels (min. 500). Order will be moved into production only after 50% down payment is received and all product samples/labels.

Sample Testing: We require all samples that will be run on the machine. We will not guarantee a product to label properly until sample testing is completed. The lay-flat formula is $(\text{bottle diameter} + 2\text{mm}) \times 3.1416 \div 2$.



Tolerances: Product to be labeled must be free of any contamination or defects that would disrupt the pressure sensitive label from being applied properly. Labels are to be die-cut in roll-form. Rate of application will be dependent on product shape, label size and construction, and product size. Application tolerances generally will be within $\pm 1/32''$ exclusive of product and label variations. Virtually all product containers vary to some small degree in manufacturing that may translate to application need. We will not guarantee a product to label properly until sample testing is completed.

Change Order Fee: A \$295 fee will be charged for any changes made to the order once processed.

Cancellation of Order: If an order is cancelled after down payment is received and processed, a 25% restock fee will be applied.

Acceptance: This proposal is firm for acceptance within 30 days. All purchase orders are subject to acceptance by Alpha Brewing Operations.

This proposal is offered and authorized by:

Alpha Brewing Operation Salesperson/Date

Date

Client Signature/Date

Date



TERMS and CONDITIONS

The following governs all equipment, services or other items of any kind (collectively "Items") sold or provided by Alpha Brewing Operations.

1. Pricing. Prices quoted are good for 30 days from date quoted, if shipment is made within 30 days of order. All taxes, transportation fees, license fees, custom duties and other charges of any kind shall be paid by Purchaser. If Alpha is required to pay any of the foregoing, Purchaser shall reimburse Pack Leader as invoiced.

2. Payment Terms. For orders to be delivered within the United States, payment terms will be 100% cash payable prior to shipping, unless different terms are specified in the proposal. No credit cards accepted for machine purchases.

3. Shipment; Cancellation. Prices are for delivery FOB Alpha Brewing Operations premises or (for international shipments) EXW (Ex-Works) as defined by Incoterms 2010 unless otherwise stated in the proposal. Customer assumes all risks, including (but not limited to) theft, confiscation, destruction, damage or loss during transit. Delivery period shall commence when Pack Leader receives complete specifications and/or applicable documents required to ship Alpha Brewing Operations may reclaim any goods delivered to the Purchaser or in transit if Purchaser fails to make payments due. Alpha Brewing Operations may make delivery in installments, and a delay in one installment shall not relieve Purchaser of its obligations.

4. Title; Security Interest. Alpha Brewing Operations retains all right and title in equipment and other Items until paid in full by Purchaser. Purchaser agrees to promptly execute any security agreement, financing statement, application, registration or other documents and to take any other action deemed necessary by Alpha Brewing Operations to evidence or perfect Pack Leader's security interest. Purchaser shall keep equipment in good working order until purchase price is paid.

5. Risk of Loss. Risk of loss or damage shall pass to Purchaser Alpha Brewing Operations premises. Purchaser shall provide and maintain at its expense insurance against loss, theft, damage or destruction of Items for full replacement value, with loss payable Alpha Brewing Operations or its assignee. Theft, confiscation, loss, destruction or damage to Items during shipment shall not relieve Purchaser of its duty to pay Alpha Brewing Operations. Purchaser shall inspect all Items upon receipt and notify Alpha Brewing Operations within 24 hours after delivery if there is evidence of shipping damage; failure to do so shall constitute a waiver by Purchaser of any shipping damage claim.

6. Return Policy. If Purchaser notifies Alpha Brewing Operations within 72 hours of delivery that items are non-conforming or defective, Pack Leader shall have a commercially reasonable time to repair or replace them with conforming goods. If Alpha Brewing Operations is unable to repair or replace such items, then the items may be returned to Alpha Brewing Operations after Purchaser obtains a return authorization from Alpha Brewing Operations. Purchaser is responsible for shipping costs for returned Items and will be charged a minimum 25% restocking fee. Failure to follow this Section 6 shall constitute acceptance of Items by Purchaser and a waiver of all related claims. Alpha Brewing Operations reserves the right to refuse return of any Item.

7. Warranty. Workmanship, mechanical and electrical parts are warranted for one year from date of delivery, and wear parts such as belts, rollers, etc. are warranted for 90 days from date of delivery. Warranty is limited to repair or replacement of defective part or parts, and Purchaser shall be responsible for shipping and return shipping of Items needing warranty work to Alpha Brewing Operations, which is where all warranty work shall be performed. Purchaser's remedies shall consist solely and exclusively of those stated above, and Purchaser waives its rights to assert any failure of essential purpose in such warranty. This warranty shall be voided by (i) improper installation, use with inadequate or improper wiring, piping, ventilation, system design, inspection, testing or maintenance (ii) use of insufficient or unqualified personnel to install, operate or maintain Items, or (iii) exposure to excessive heat, moisture, dust, dirt, corrosion, or any other harmful condition.

8. Disclaimer of Warranties. EXCEPT FOR THE WARRANTY IN SECTION 7 ABOVE, Alpha Brewing Operations DISCLAIMS ANY AND ALL EXPRESS OR IMPLIED WARRANTIES FOR ANY ITEMS PROVIDED TO PURCHASER (INCLUDING ASSOCIATED SOFTWARE OR PARTS), WHETHER EXPRESS OR IMPLIED, INCLUDING THAT THE EQUIPMENT IS FIT FOR A PARTICULAR PURPOSE OR THAT THE EQUIPMENT IS MERCHANTABLE.

9. Limitation of Liability. Alpha Brewing Operations shall not be liable for any incidental, consequential, special, punitive, exemplary or indirect damages, demands, costs (including but not limited to attorneys' fees), lost profits or revenue, lost production, increased expense of operation or downtime arising out of any Item, including (but not limited to) loss of use or the cost to acquire substitute Items. Alpha Brewing Operations total liability to Purchaser for any claim or cause of action whatsoever shall be limited to the amounts paid by Purchaser to Alpha Brewing Operations under this Agreement in the first year in which such claim or cause of action arose.

10. Indemnification. Purchaser will defend and indemnify Pack Leader against all claims (including Alpha Brewing Operations reasonable attorney fees and costs of defense) for (a) personal injury or property damage caused by Purchaser or its employees or agents, and (b) to the extent that equipment is provided according to Purchaser's specifications and/or drawings, any charge that said equipment infringes any patent or other right of any other person.

11. Governing Law. This Agreement shall be governed by and construed in accordance with the laws of the state of Kansas without application of conflict of law or choice of law rules. Any legal proceeding between Purchaser and Alpha Brewing Operations shall be maintained solely in the Tenth Judicial District Court of Kansas located in Olathe, Kansas or the United States District Court for the District of Kansas located in Kansas City, Kansas, as applicable under principles of subject matter jurisdiction. Each party hereby consents to the sole jurisdiction of, and venue in, said courts.

12. Descriptive Literature; Substitutions. Catalogs, product brochures and other illustrations are a general representation of Items, but shall not form part of the specifications or terms of sale for Items. Alpha Brewing Operations reserves the right to make changes in design, specifications or materials in its discretion, based on factors such as (but not limited to) changes in availability of materials.

13. Export; Local Safety Standards and Regulations. Shipments outside of the US are subject to compliance with the Export Administration Act and all other U.S. laws and regulations concerning exports. Purchaser agrees to comply with all export laws and regulations. Purchaser is responsible for compliance with applicable safety standards and regulations in locations where Items will be installed and used.

14. Force Majeure. Alpha Brewing Operations shall not be liable for any delay or failure to perform caused by the occurrence of any event beyond its control including (but not limited to) war, sabotage, civil disobedience, failure or delay in transportation, acts of any government or agency, judicial action, labor dispute, fire, accident, explosion, quarantine, storms, flood, earthquake, or acts of God, shortage of labor, raw materials, or machinery or technical failure.

15. Assignment. This Agreement may not be assigned, in whole or in part, by Purchaser without the written consent of Pack Leader.

16. Intellectual Property. Alpha Brewing Operations retains all intellectual property rights (copyright, trademark or patent) in all documentation, designs, trademarks, inventions or modifications that it develops or uses with respect to the Items.

17. Complete Agreement. This Agreement (which is made up of the proposal, and any addendums thereto, and these Terms and Conditions) constitutes the entire understanding between the parties and supersedes all proposals, oral or written, and all other communications between the parties relating to the subject matter. Any modification to this Agreement must be in writing and signed by all parties to this Agreement. Any terms which differ in any manner from or are in addition to the provision(s) of this Agreement, other than approved addendums thereto, shall be of no force or effect.

Client Initials

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